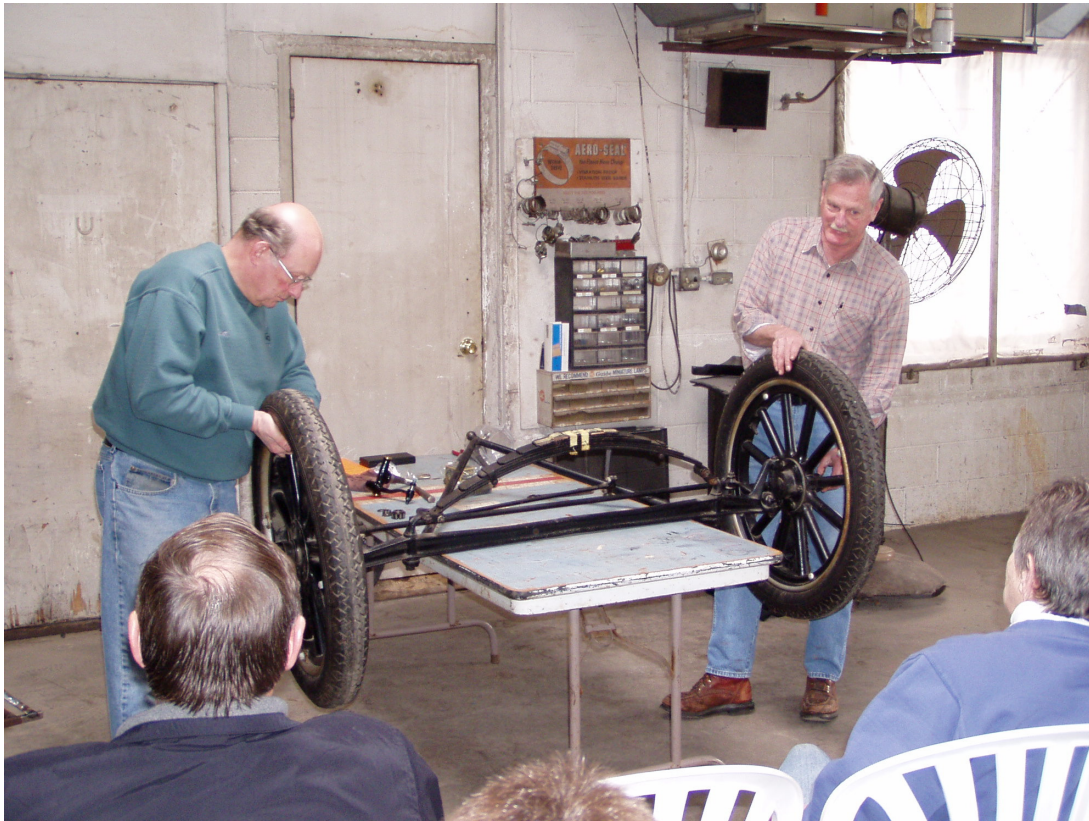


The Buzz

The official publication of The Dairyland Tin Lizzies
April – May 2005
Volume 5 Number 1



Keith Gumbinger and Jim Hess gave a presentation on the finer points of front axle problems, and how to repair them at Tin Lizzie University, held March 19th at Vrana Auto Body in West Bend.



THE DAIRYLAND TIN LIZZIES

CURRENT MEMBERSHIP

OFFICERS

President: Keith Gumbinger
Vice President: Kevin Bruso
Secretary: Jim Rodell Jr.
Treasurer: Adam Doleshal
Webmaster: Carol Gumbinger
Newsletter editor: Kevin Bruso

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Kevin Bruso
Adam & Christine Doleshal
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Lyle Herman
Jim Hess
Pete & Shelly Humphrey
David Knutson
Dan & Rita Kohn
Larry & Carol Lamont
Harlyn & Lynda Pilon
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Rod Prinsen
Jim & Colleen Rodell
Jim & Sandy Rodell
Russ & Lucy Scharrer
Claude Schickert
Dan & Phyllis Schultz
Ronald & Sandra Stock
Roger & Jeannette Sutfin
Steve & Heather Thiry
James Treffert
Joe Vrana Jr.
James Wright
Gregg & Pam Zangl
Jay & Michelle Zautner
Jim & Joanne Zautner
Mark & Deb Zimmer
Herb Zook

PRESIDENT'S MESSAGE

By Keith Gumbinger

Hi Everyone -

Are you ready for this Summer's Model T activities yet? Well, we are, and we're really looking forward to fun times with our T and the Dairyland Tin Lizzies!

This year we have lots of great activities planned. I was going to list them here, but the list got so long that we'll put it on a separate page in this newsletter. There is one new event worthy of special mention, though. I have just been informed that the Mayville Historical Society will, after all, be having their Ice Cream Social on Sunday, June 26th. At the Hollenstein Carriage Factory. They previously thought they wouldn't have it this year due to construction at the Museum, but now it will be held. This should be lots of fun.

A reminder to all who have not yet sent in you renewal dues of \$10.00 for this year-please send it to Adam Doleshal, DTL Treasurer. His address is on the membership list, on page two of the newsletter.

Since our last newsletter we've had two great Dairyland Tin Lizzies club events. March 19th was our Tin Lizzie University at Joe Vrana's shop in West Bend. On April 3rd we had our Spring Business Meeting at Chissy's Restaurant in Waldo. During the meeting we discussed our upcoming tours and other events, and also had our annual election of officers. Minutes of the meeting are in this newsletter, but we must give a big THANK YOU to Pete Humphrey and Christine Doleshal, past Treasurer and Secretary, respectfully, for their work for our club. Our new Treasurer is Adam Doleshal, and our new Secretary is Jim Rodell Jr. Thank you both for accepting these positions to help keep our club the number one Model T club around!!

At our Model T University on March 19th we talked about starting a list of special Model T repair tools. I've started the list and it's in this newsletter. I encourage you to tell me about any of these specific T tools you have that can be added to the list.

A couple of weeks ago some of us got together for an informal work session for the purpose of installing front spindle bushings and other bushings in Shawn and Nate Gerrit's and Dan Kohn's T's. Jim Hess, Rich Edler and Rod Prinsen also came to help. Rod brought along a rare special tool for facing the spindle bushings after they're installed. This tool is really something. It does an absolutely perfect job of facing those bushings in no time at all. You almost have to see it to believe how nice it is. The reason you have to face these bushings is that when new ones are installed, they make the spindle too long to fit into the front axle. I used to just use a file on mine and hope I could keep the bushing face close to 90 degrees to the spindle so it would wear properly.

This tool does it just right and fast. I looked it over closely and there was no name or other marking to identify it. Several pictures of this tool are in this newsletter, and hopefully we can demonstrate it for everyone at our next Tin Lizzie University. Thank you Rod for bringing and letting us use this neat tool.

I would be remiss if I didn't remind you to do a complete safety inspection on your T as part of your "get it going for 2005" preparations. An ounce of prevention is a pound of cure!!

We look forward to seeing each of you on this year's tours, and hopefully everyone will have a big smile on their face!!!

Fordially,

Keith Gumbinger



DTL FIREWORKS TOUR

JULY 2-4, 2005

- DESTINATION RICHLAND CENTER
 - VIEW PRIVATE MUSEUMS
 - RIDE THE MERRIMAC FERRY
- GET AN ICE CREAM CONE AT ONE OF FEW REMAINING RURAL GROCERY STORES

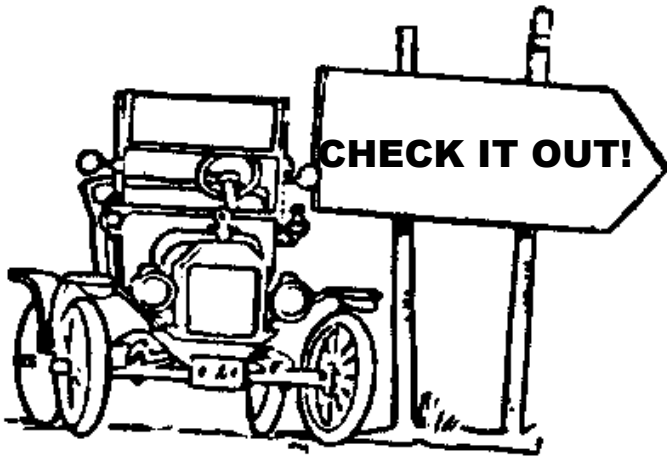
SATURDAY --TOUR STARTS IN THE MORNING FROM JIM WRIGHT'S PLACE. JIM HAS ROOM FOR TRAILER PARKING. OUR DESTINATION FOR THE DAY WILL BE THE RAMADA INN IN RICHLAND CENTER WHERE WE WILL STAY FOR TWO NIGHTS. ON THE ROUTE WE WILL HAVE AN OPPORTUNITY TO STOP AT THE KEYSER GENERAL STORE FOR A ICE CREAM CONE. WE WILL THEN HEAD FOR THE GOOSE POND NEAR ARLINGTON, THEN ON TO LODI FOR LUNCH. AFTER LUNCH, WE WILL TAKE THE MERRIMAC FERRY AND GO BY THE SOUTH SHORE OF DEVIL'S LAKE. WE WILL THEN VISIT DELANEY'S SURPLUS STORE & DR. EVERMORE'S HISTORICAL MUSEUM OF ARTISTIC MEMORIAL SCULPTURE PARK. THEN ON TO RICHLAND CENTER.

SUNDAY -- WE ARE INVITED TO TOUR CAROL & STEVE STEVENSON'S PRIVATE MUSEUM. WE WILL HAVE PLENTY OF TIME TO TOUR THE AREA.

MONDAY --WE WILL HEAD HOME, GOING TO SAUK CITY TO CROSS THE WISCONSIN RIVER THEN FOLLOW RURAL ROADS THROUGH ROXBURY, DE FOREST, ETC.

MAKE RESERVATIONS AT THE RAMADA INN

1-800-585-3865



PINECREST HISTORICAL VILLAGE PICNIC AND TOUR

SUNDAY JUNE 12th

Join us for a fun day of touring with the Model T's. We will be departing at 9:30am from Rich Edler's place just outside of Waldo. His place is easy to find, it is on Clearview Road, which is the first road south of Waldo and east from hwy 57. Rich has plenty of room for trailer parking for those that will be trailering to the starting point.

We will be heading north through Sheboygan county and into Manitowoc county on some nice quiet Model T roads with our picnic stop for lunch at the Lower Cato Falls county park. The park is very scenic with its wooded hills, rock outcroppings and a wide variety of trees and vegetative cover. The Manitowoc River, which forms the northern boundary of the park, flows through a narrow gorge that has unique rock formations and a waterfall area with scenic overlooks.

A short scenic drive from the park will take us to Pinecrest Historical Village, step back in time, and experience, a unique rural museum that interprets village and farm life in Manitowoc County from the 1850's to the early 1900's.

Nestled in the scenic rolling Ice Age Kettle Moraine countryside, this 60-acre outdoor interpretive museum of local history features 25 historic buildings with period furnishings from Manitowoc County's Authentic Norwegian and Bohemian/German log houses show how immigrant settlers lived more than 125 years ago. There is an admission charge of \$6.00 to the village.

Our route back will take us through the village of Kohler and city Sheboygan Falls where we should be able to find an ice cream stop somewhere along the way. Hopefully we can have a good turn out of club members for what looks to be another great tour with the Dairyland Tin Lizzies.

Dan and Phyllis Schultz will be the hosts of this tour and you should let them know if you will be participating, so the menu planning goes smoothly for the picnic portion of the tour, there will be a nominal cost for the picnic. You can call or email with your plans for the day at 920-565-2232 or dkstitch@tds.net Dan and Phyllis will be on a T tour in North Carolina the first week of June, so just leave a message if you are calling

Photos from Tin Lizzie University and another informal shop day at Keith & Carol's Model T Garage



Jim Hess puts a keen eye on wheel balancing Kevin Brusco shows how the T transmission works



Locating problems with a front axle assembly The transmission goes back together



Rod Prinsen's awesome spindle bushing facer No more front end shimmy here!

Join the Dairyland Tin Lizzies for the 3rd Annual



**“Carousel Tour”
&
“Flivver Fest”**



An afternoon of Ford Flivvers, food, families, fellowship & fun,
under the shade trees of beautiful Waterloo Fireman’s Park.

- Ride the restored 1911 Parker carousel, 2 to 4 p.m., 50¢/ride
- Birthday cake in celebration of Henry Fords’ birthday
- Games for children and adults
- Chance for club members to meet & see each other’s Tin Lizzies

When: Sunday July 31st, Noon to 4:00 p.m.

Where: Waterloo, Wisconsin

*The “Carousel Tour” will be departing from the Fleet & Farm parking lot
in Germantown at 9:00 a.m., with “Flivver Fest” as the destination.*

Please join us for the tour, along the route, or in Waterloo.

A picnic lunch and soft drinks will be provided

Please send check
payable to Dairyland Tin Lizzies
by July 20 to:

\$ 6.00 per adult
\$ 3.00 per child, age 5 – 12
under 5 free.

Shelly Humphrey
3660 Larkfield Drive
West Bend, WI 53095

**On the return trip we will stop at St. Olaf’s Church south of Hartford
for their Ice Cream Social.**

Questions? Call Jim at 262-629-9734

Dairyland Tin Lizzies

Minutes of April 3, 2005 Meeting

The spring meeting of the Dairyland Tin Lizzies was called to order at 2:15 p.m. on Sunday, April 3 in the banquet room of Chissy's Restaurant, Waldo, Wisconsin by President Keith Gumbinger.

Present were: Kevin Bruso
Adam & Christine Doleshal
Richard Edler and son Dan
DeWayne Fritz & Diane Scheid
Shawn & Melissa Gerrits, Nate, Lauren, and Kendall
Keith & Carol Gumbinger
Lyle Herman
Jim Hess
Pete & Shelly Humphrey

Dan Kohn and son Jim
Larry Lamont
Rod Prinsen
Jim and Colleen Rodell, Eric
Dan & Phyllis Schultz
Ron & Sandra Stock, Katie
Joe Vrana
Jim Wright
Gregg & Pam Zangl, Ford

Treasurer Pete Humphrey distributed copies of the treasurer's report and gave a verbal summary. Pete thanked the club for allowing him to serve as treasurer for four years, and announced he would not seek re-election.

Webmaster Carol Gumbinger asked members to send her information which they would like posted on the website, including photographs of their Model T's. Her email address is cgumbinger@excite.com.

Newsletter Editor Kevin Bruso reported on "The Buzz" and notified the club that he will be stepping down from his position one year from now. The search for a new editor should begin.

Secretary Christine Doleshal circulated a copy of the minutes of the November 7, 2004 meeting for review.

Old Business:

Christine Doleshal reported on the December 11, 2004 Christmas party she and Adam hosted at Harnischfeger Park.

Rod Prinsen reported on the Model T work day held January 29 at Richard Edler's shop. Rod thanked all who attended and helped on his 1922 touring, and Richard and family for the shop and food.

Dan Kohn reported on the swap meet held at Washington County Fair Park on February 27.

Keith Gumbinger reported on Tin Lizzie University held March 19 at Joe Vrana's shop in West Bend. Seminars were taught on Model T front ends, transmissions, and wheel balancing.

New Business:

Dan and Phyllis Schultz will plan a tour from the Sheboygan or Plymouth area to Pinecrest Historical Village near Manitowoc in June. Details will be in the next issue of "The Buzz".

Carol Gumbinger distributed flyers, and she and Pete Humphrey reported on the overnight "Firecracker Tour" being planned for July 4 weekend to Richland Center. Dan Schultz modeled a T-shirt he embroidered for the event. Pete Humphrey moved that the club pay for a T-shirt for each tour participant. Keith Gumbinger seconded the motion. Motion carried.

Jim Rodell, Jr. distributed flyers and reported on the "Carousel Tour" and "Flivver Fest" to be held Sunday, July 31.

Jim Rodell, Jr. distributed printed material and reported on "Model T Day" to be held Saturday, August 13 at the Wisconsin Automotive Museum in Hartford. A vote of approval for Jim's proposal was given. Jim asked members to return the surveys provided to indicate their willingness to help with different aspects of the event. Keith Gumbinger suggested that the Model T Ford Club of Milwaukee and Wisconsin Capital Model T Club be invited to this event.

Jim Hess reported on plans for "Escape to Wisconsin 2005" regional tour, and surveyed members' interest in attending.

Jim Rodell, Jr. reported that he will plan a poker run for the Hartford and Holy Hill area for October 1. More details will be published in "The Buzz".

A fall meeting will be planned for early November with a meeting location arranged by Dan Kohn.

Christine Doleshal will organize this year's Christmas party to be held January of 2006.

President Keith Gumbinger announced various future national and regional tours which may be of interest to our members.

Rod Prinsen asked for help identifying a couple Model T tools he brought to the meeting.

Election of officers for 2005-2006 was held.

Keith Gumbinger and Kevin Bruso ran unopposed for re-election to offices of president and vice-president, respectively.

Pam Zangl nominated Jim Rodell, Jr. for secretary. Jim Rodell, Jr. nominated Diane Scheid for secretary, who declined the nomination.

Pam Zangl nominated Adam Doleshal for treasurer. Jim Rodell, Jr. nominated Carol Gumbinger for treasurer, who declined the nomination.

Jim Wright moved to close the nominations. **Officers for 2005-2006 are President Keith Gumbinger, Vice-President Kevin Bruso, Secretary Jim Rodell, Jr., and Treasurer Adam Doleshal.** The meeting adjourned at 4 p.m.

Respectfully submitted,

Jim Rodell, Jr.
Secretary

DAIRYLAND TIN LIZZIES SUMMER 2005 EVENT SCHEDULE

- June 12th** Tour to Pinecrest Village in Manitowoc County, hosted by Dan & Phyllis Schultz. See the full page flyer in this issue for all the details regarding this tour.
- June 26th** Ice Cream Social at the Mayville Historical Society Hollenstein Carriage Factory. This will be held from 11AM to 4PM and is at the corner of Bridge Street and German Street. Special parking for our T's is in the Parts Centre parking lot on Bridge Street just West of the Museum on Bridge Street. For those who would like to tour to the event, you should be at Jim and Colleen Rodell's by 1PM. Jim will lead the tour over to Mayville on some neat back country roads. Give Jim a call so he knows how many are touring over with them so he doesn't leave anyone behind.
- July 2 - 4th** The Firecracker Tour. This is a 3 day overnight tour to Richland Center, WI. We will visit Steve and Carol Stevenson's private museum and other area attractions, as well as seeing the local fireworks on Sunday evening. On the way over we will stop for a break at a 1900's general store, bar and ice cream parlor, and several other interesting places. We'll return home on Monday, July 4th. We have nice country roads selected for the trip over and back with very little on state highways. This tour is hosted by Carol Gumbinger. We will be staying at the Ramada Inn in Richland Center and reservations should be made on your own. There is another motel in Richland Center if the Ramada is full. Call Carol for additional information. A flyer is included in this issue of The Buzz with more information.
- July 31st** and
Carousal Tour and Picnic in Waterloo, WI. Ride the 1912 Carousal, have a picnic, celebrate Henry Ford's 142nd birthday, etc. This tour is hosted by Jim Rodell Jr. A flyer is included in this issue with full details. This has been a very successful tour for the last couple years, and is a great way to get to know folks from the other area Model T clubs.
- August 20th** Model T Day in Hartford at the Hartford Heritage Auto Museum. This will be the day for
us to educate the public on what Model T's are about and what it's like to ride in one. See the flyer in this newsletter. Jim Rodell Jr., is the organizer for this event but lots of help
from our members will be needed to make this event a success. Information packets were handed out at the spring business meeting, and were also sent to members in the mail.
- Sept. 13-17th** Regional "Escape to Wisconsin Tour 2005" This will be the third time our club has put on a
tour of the Model T Ford Club of America. All of our Dairyland Tin Lizzies members are invited to participate in the tour and / or help with a part of it. Jim Hess is the tour chairman, give him a call with any questions.
- October 2nd** "Poker Run" Fall tour. Details to be announced. Hosted by Jim Rodell Jr.

OTHER 2005 AREA MODEL T EVENTS

- May 21st & 22nd** "Little Hershey" Swap Meet and Show, Belvidere IL, sponsored by The Rockford Model T Club.
GREAT LUNCH prepared by the club spouses, at the Boone County Fairgrounds.
- June 11th & 12th** Farmington, MN, Tour on June 11th, Show and Swap on June 12th, at the Dakota County Fairgrounds, sponsored by 3 MN Model T Clubs.
- June 30th** The "Great Race" is coming to Delevan, WI and will be having a break stop in Delevan from 9AM to Noon on Main Street. This is a Thursday, and we have been invited to display our cars during this event. The Madison Model T Club has also been invited to this event and will be participating. For information contact the Delevan Chamber of Commerce at 262-728-5095.
- July 12th** Kenosha, WI Model T and A feature night (Tuesday) Cruise In by the Vintage Auto Group at Wendy's – Hwy. 50 and 39th Ave. It's free, with free raffle and food specials. This is a regular weekly cruise in featuring T's and A's for this night. Other makes and models also welcome. Contact Keith Gumbinger at 262-552-7576 for additional information.
- August 22nd** Volo Auto Museum, Volo, IL, Early Ford Show, for all Fords from T's through 1960 models. Complimentary refreshments, free admission to 5 showroom museum and antique malls, goodie bags to the first 75 entrants. Call Bill Grams at 815-385-8408, days for more information or to pre-register.
- Sept. 9th & 10th** First Annual Piquette Plant Brass Era Swap Meet (pre-1916), Detroit, MI – This is the birthplace of the Model T.
Contact Sam Cipriano, 10148 Gratiot Ave., Detroit, MI 48213
-

SPECIAL MODEL T REPAIR TOOLS OWNED BY DAIRYLAND TIN LIZZIES MEMBERS

Exhaust Manifold thread repair die – Keith Gumbinger
Spindle bushing facing tool – Rod Prinsen
Timing gear cover alignment tool – Keith Gumbinger, Kevin Brusio
Spindle bushing reamer – Keith Gumbinger
Hand cranked coil tester – Adam Doleshal
Valve spring lifter – Keith Gumbinger, Kevin Brusio
9/16" square socket for main bearing bolts – Keith Gumbinger
Socket for camshaft nut – Keith Gumbinger
Spring perch bushing removal and installation driver – Keith Gumbinger
Puller for rear wood wheels – Keith Gumbinger
Rear axle outer bearing sleeve removal tool – Keith Gumbinger, Kevin Brusio
Model T leaf spring spreader (homemade) – Keith Gumbinger, Kevin Brusio
Wood wheel balancer – Jim Hess

If you have any Model T specific repair tools, please let Keith know so they can be added to the list. Assistance among all our members will help to keep our T's running great!! And when our T's run great, we all have more fun!!